The CECOM Center for Night Vision and Electro-Optics

OPTOELECTRONIC WORKSHOPS

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OPTO-ELECTRONICS IN III-V SEMICONDUCTORS: MATERIALS AND DEVICES

May 3, 1988

sponsored jointly by

ARO-URI Center for Opto-Electronic Systems Research
The Institute of Optics, University of Rochester

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the field of advanced electro-optics, as part of the Army sponsored University							
Research Initiative. By documenting the associated technology status and dialogue							
it is hoped that this baseline will serve all interested parties towards providing a							
solution to high priority Army requirements. Responsible for program and							
program execution are Dr. Nicholas George, University of Rochester (ARO-URI) and Dr. Rudy Buser, NVEOC. Some of the topics discussed in the workshop include:							
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UNCLASSIFIED

OPTOELECTRONIC WORKSHOP

ON

OPTO-ELECTRONICS IN III-V SEMICONDUCTORS MATERIALS AND DEVICES

Organizer: ARO-URI-University of Rochester and CECOM Center for Night Vision and Electro-Optics

- 1. INTRODUCTION
- 2. SUMMARY -- INCLUDING FOLLOW-UP
- 3. VIEWGRAPH PRESENTATIONS
 - A. Center for Opto-Electronic Systems Research Organizer -- Gary Wicks

Optical Properties and Technologies of III-V Materials Gary Wicks

Superlattice Disordering Susan Houde-Walter

Optical Interactions in Indirect Bandgap: III-V Semiconductors and Silicon Dennis Hall

III-V Optoelectronics for Optical Communication.
Thomas Brown

- B. CECOM Center for Night Vision and Electro-Optics Organizer -- L. N. Durvasula
- 4. LIST OF ATTENDEES

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1. INTRODUCTION

This workshop on "Opto-Electronics in III-V Semiconductors: Materials and Devices" represents the third of a series of intensive academic/ government interactions in the field of advanced electro-optics, as part of the Army sponsored University Research Initiative. By documenting the associated technology status and dialogue it is hoped that this baseline will serve all interested parties towards providing a solution to high priority Army requirements. Responsible for program and program execution are Dr. Nicholas George, University of Rochester (ARO-URI) and Dr. Rudy Buser, CCNVEO.

2. SUMMARY AND FOLLOW-UP ACTION

Rudy Buser started the workshop with a short talk. He mentioned two areas of III-V's which are of interest at NVEOC: focal plane arrays of 10 μ m detectors; and monolithic integration--sources; detectors, etc.

Ward Trussel spoke about NVEOC's interest in high power laser diode arrays for YAG pumping:

Several NVEOC personnel expressed interest in high power/high efficiency visible (green) lasers with good beam quality. One way of doing this is by doubling the diode pumped YAG lasers. Dennis Hall received some interest when he mentioned the possibility of green GaP lasers;

George Simonis spoke of interest in optoelectronics at Harry Diamond Labs. Their activities include: doping superlattices for optical modulation; resonant tunneling (mainly theory); piezoreflectance studies of III-V heterostructures, and lightwave research for microwave radar applications.

The original plan was for L. N. Durvasula and I to get together for a short while at the end of the workshop to decide how future interactions might proceed. Time did not allow this, however, and we agreed to discuss these items on the phone. I tried several times without success during the week following the workshop to contact Dr. Durvasula. Finally I sent him a letter stating a few specific areas where there appeared to be good overlap between research areas at UR and interests at NVEOC. Also stated in the letter was my feeling that the formal presentation structure was appropriate for the first workshop, but subsequent interactions should consist of smaller, less formal groups and more dialogue.

I would estimate that 30 NVEOC personnel attended the workshop.

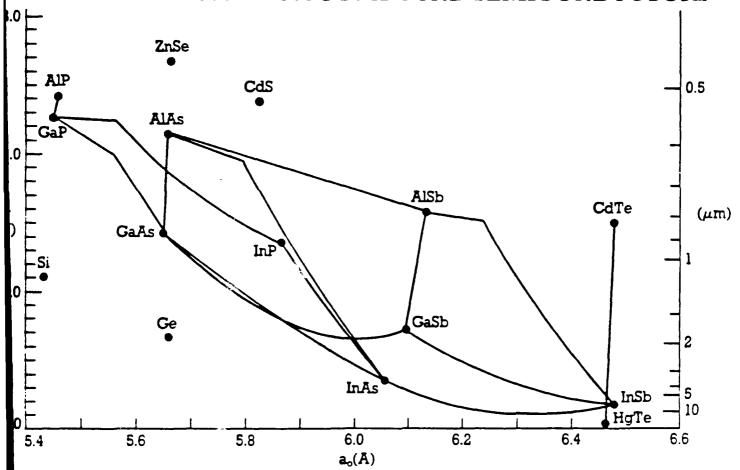


OPTICAL PROPERTIES AND TECHNOLOGIES OF III-V MATERIALS CENTER FOR OPTO-ELECTRONIC SYSTEMS RESEARCH

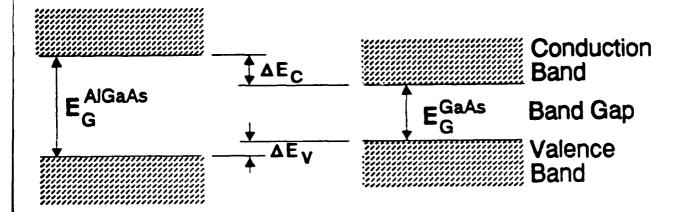
Outline

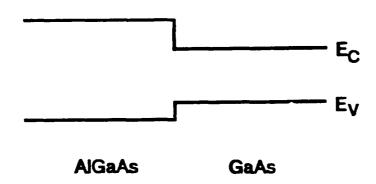
- Crystal growth technologies
- •Bulk materials properties
- •Properties of quantum wells and superlattices
- Device fabrication technologies

ENERGY GAP (in eV and μm) VERSUS LATTICE CONSTANT AT 300K FOR COMPOUND SEMICONDUCTORS

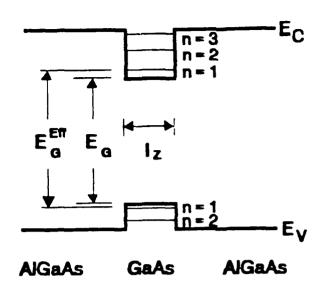


Heterojunction Energy Bands

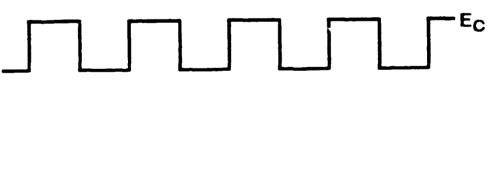




Quantum Well



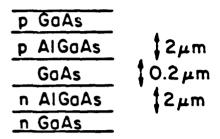
Superlattice (type I)

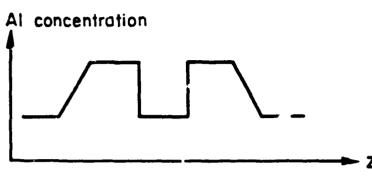


Important Epitaxial Structures

Lasers

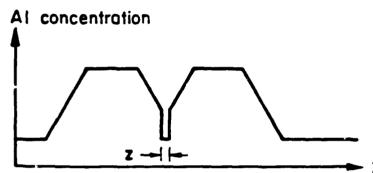
Double Heterostructure (DH)





Graded refractive indexseparate confinement heterostructure (GRINSCH)

p GaAs	
p AlGaAs	
graded AlGaAs	+
GaAs	્રિ~50Å
graded AlGaAs	•
n AlGaAs	
n GaAs	



Other Versions

multi-quantum well constant composition, separate confinement heterostructure

III-V Materials for Lasers

- λ = 2.2 μ m GalnAsSb/AlGaAsSb DH
- \Rightarrow λ = 1.7 1.2 μm Ga!nAsP/InP DH
 - λ = 1.2 0.9 μ m pseudomorphic GalnAs/AlGaAs QW's
- \Rightarrow $\lambda = 0.9 \ 0.68 \ \mu m Al_xGa_{1-x}As/Al_yGa_{1-y}As QW's$
 - $\lambda = 0.65 \mu m Ga_{.52} ln_{.48} P/AlGaInP$

III-V's for Long Wavelength Photodetectors

•Lowest bandgap bulk III-V is InAs 39Sb 61

$$\lambda < 9 \mu m$$

Strained InAsSb Quantum Wells

$$\lambda < 12 \mu m$$

 Intraband transitions in the conduction band of superlattices

2 A/W at
$$\lambda = 10 \mu m$$

note: only radiation polarized along growth axis is detected

Crystal Growth Technologies

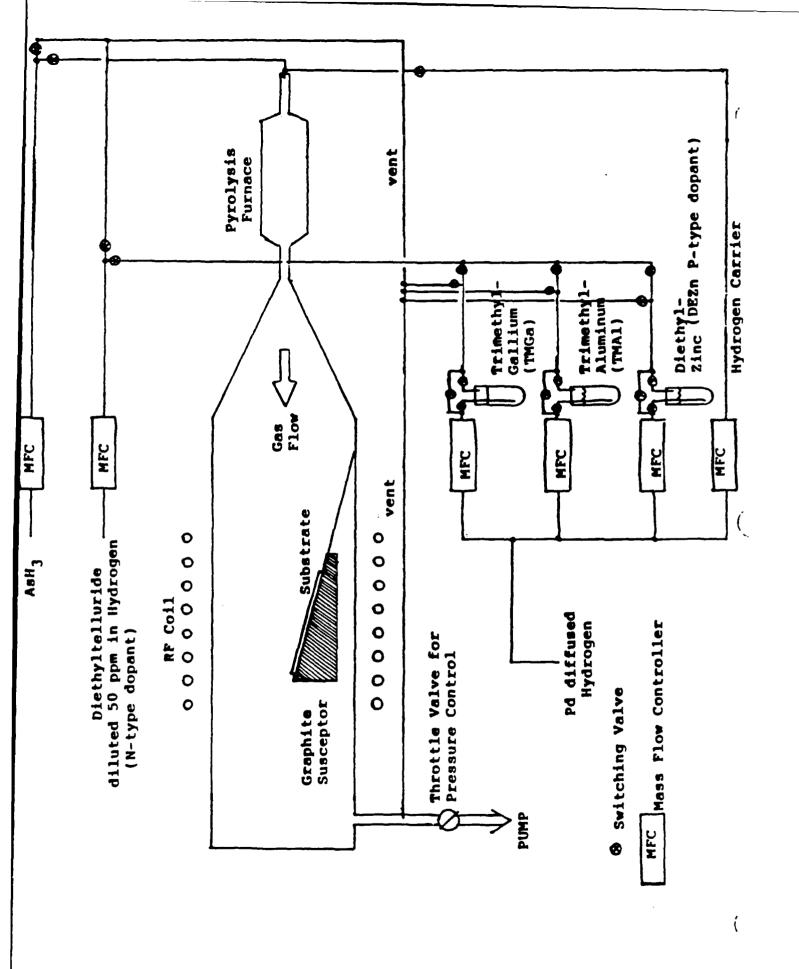
- Bulk Growth Techniques
 - -Bridgeman
 - -Liquid Encapsulated Czochralski (LEC)
- Epitaxial Growth Techniques
 - -Liquid Phase Epitaxy (LPE)
 - -Vapor Phase Epitaxy (VPE)
 - -Molecular Beam Epitaxy (MBE)
 - -Metal Organic Chemical Vapor Deposition (MOCVD)

VAPOR PHASE EPITAXY

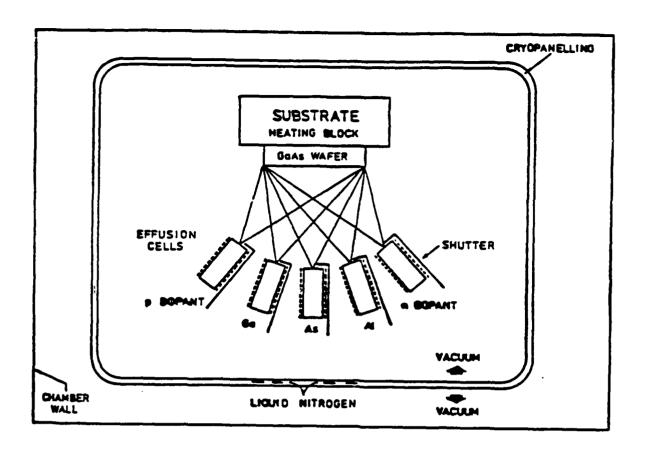
AsCl ₃	Go	GaCI —— As ₂ As ₄ —— HCI ————————————————————————————————————	Go As	Chloride VPE
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		tot w	rall	
		AsH ₃		
HCI	Go	GoO — AS	ZZZZZZZZZZZZZZZZZZZZZZZZZZZZZZZZZZZZZZ	Hydride VPE
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GolCH ₃ / ₃ — AsH ₃ — H ₂ —				MOCVD

cold wall

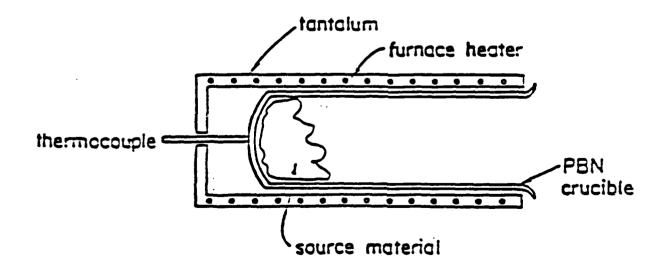
Go As



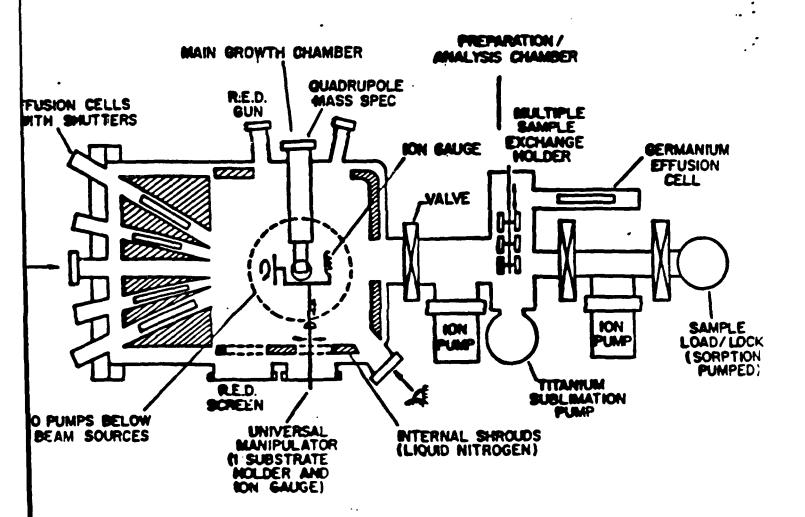
MOLECULAR BEAM EPITAXY



EFFUSION CELL

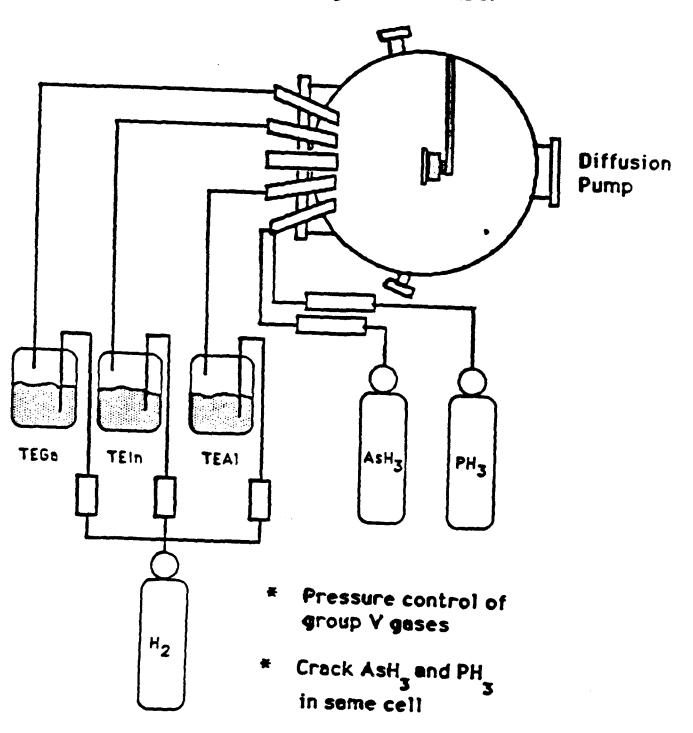


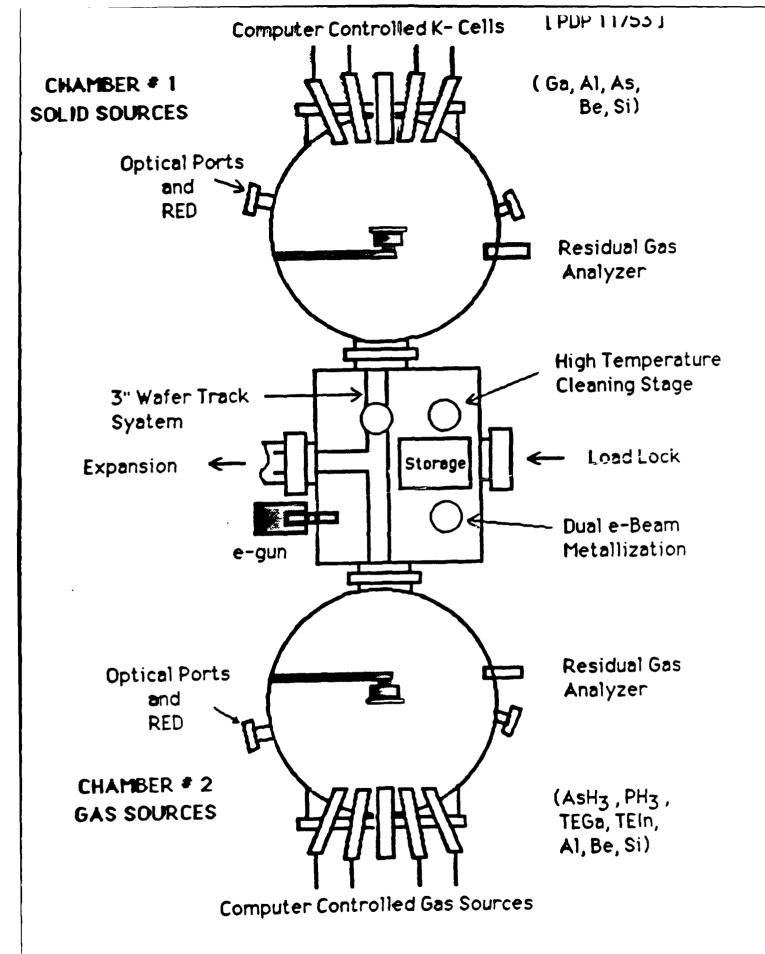
Molecular Beam Epitaxy (MBE)

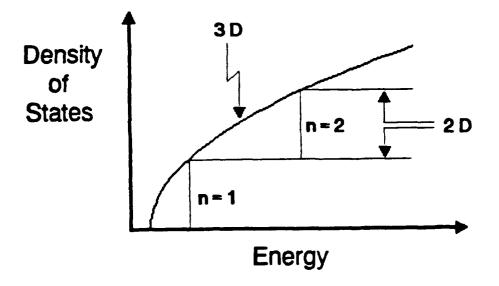


Gas Source MBE System MOMBE

Standard MBE growth chamber

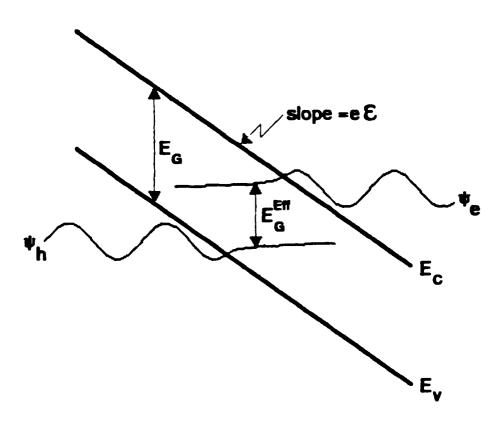






Electrooptic Effects in III-V's

Bulk materials – Franz-Keldysh Effect



$$\frac{\Delta E_G}{\Delta E} \sim \frac{5 \text{ meV}}{10 \text{ KV/cm}}$$

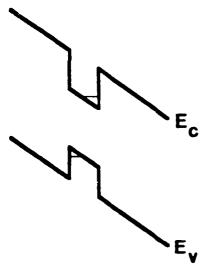
Shift Absorption Edge ⇒ Change refractive index:

$$\frac{\Delta n_{n}}{\Delta E} \sim \frac{5 \times 10^{-7}}{10 \text{KV/cm}}$$

Electrooptic Effects in III-V's

Quantum Wells - Excitonic Effects

Case 1. Electric field // Growth axis



•Change shape of potential well → shift exciton energy levels → shift absorption edge → change refracive index.

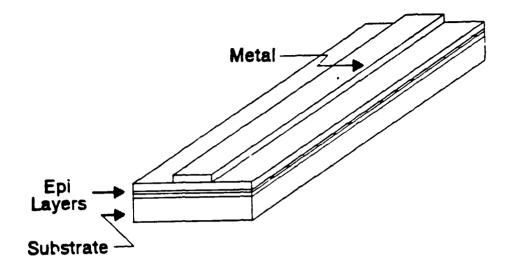
Case 2. Electric field Growth axis

- •Field ionize exciton ⇒ remove excitonic features from absorption spectrum ⇒ change refracive index.
- •The excitonic absorption in quantum wells leads to very large electroopticeffects:

$$\frac{\Delta^{n}}{\Delta E} \sim \frac{5 \times 10^{-2}}{10 \text{ KV/cm}}$$

$$\frac{\Delta \alpha}{\Delta E} \sim \frac{100 \text{ cm}^{-1}}{10 \text{KV/cm}}$$

Edge Emitting Laser



Dry Etching Techniques for Optoelectronic Devices

Methods

- Chemically Assisted Ion Beam Etching
- •Reactive Ion Beam Etching
- Reactive Ion Etching

Applications

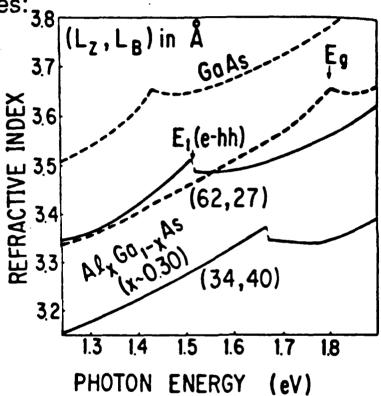
- Integrated lasers no cleaved mirrors
- Other integrated devices
 - lenses
 - mirrors
 - modulators

CENTER FOR OPTO-ELECTRONIC SYSTEMS RESEARCH SUPERLATTICE DISORDERING

Experimental:

ref: Y. Suzuki and H. Okamoto, J. Elec. Mats. <u>12</u>, 397 (1983)

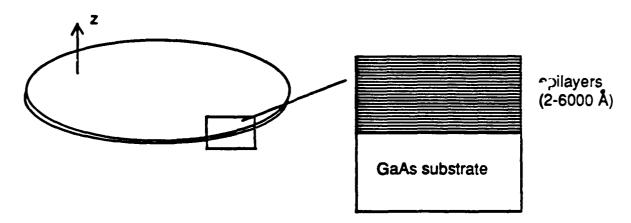
Compare refractive index (dispersion) of bulk Al_{0.30}Ga_{0.70}As to GaAs/AlAs SL's with various barrier thicknesses:



Note: for a fixed average alloy composition, one can make large changes in refractive index by tailoring heterostructure dimensions.

>>useful degrees of freedom in device design lasers waveguides, lenses, modulators detectors

Heterostructures are grown epitaxially molecular beam epitaxy metallorganic chemical vapor deposition



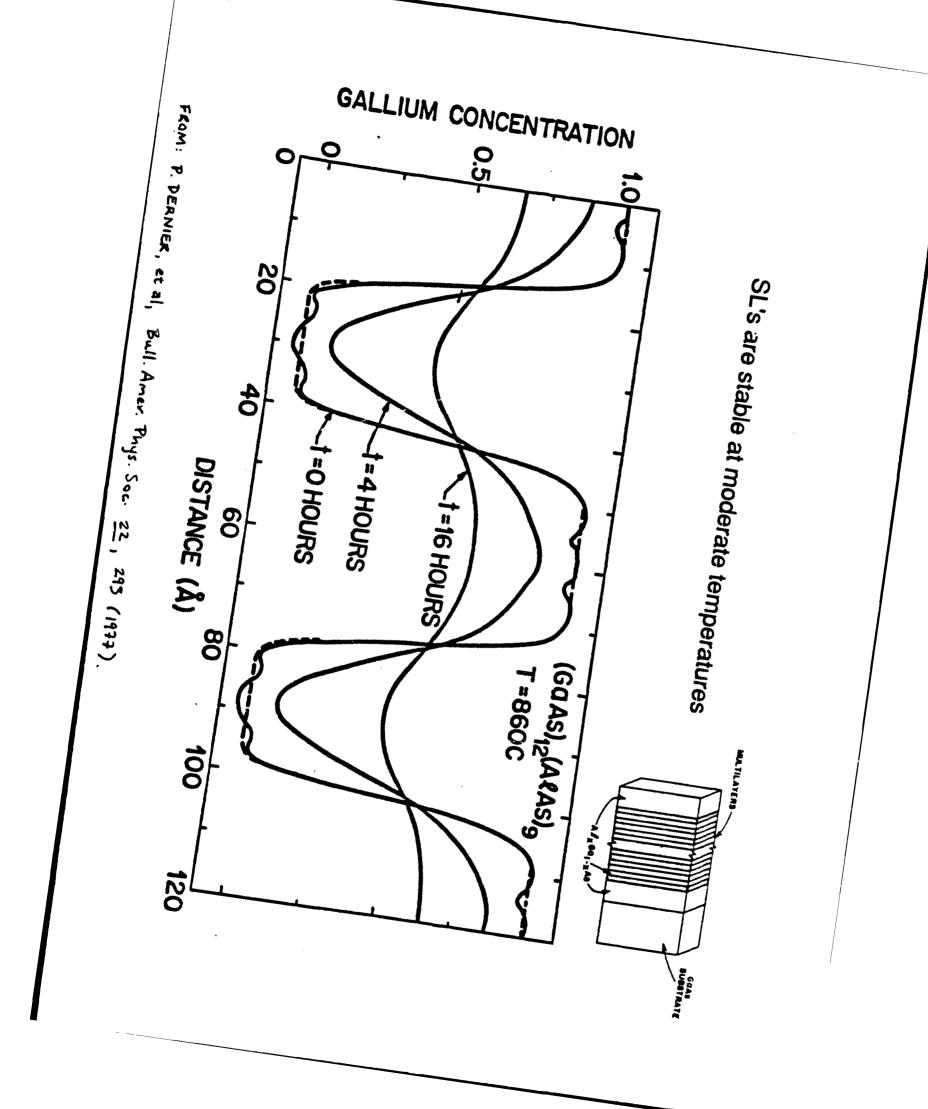
INTEGRATION: grow one structure, use same base material for all components

define components(e.g. ridge waveguides, heterostructure lasers) by removing surrounding material (ion beam etching, cleaving, etc.)

Disadvantage: scattering, band bending, not planar, etc.

Objective: change bandgap and refractive index locally to define components

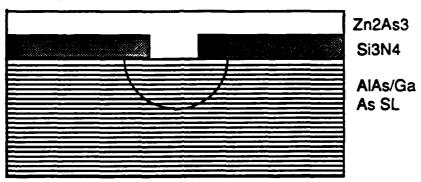
New Method: smooth abruptness of heterostructures locally

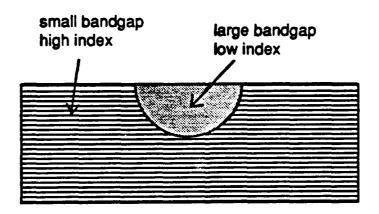


Mixing is enhanced by impurity transport

ref: W.D. Laidig, et al, Appl. Phys. Lett. 38, 776 (1981)

MASKED Zn DIFFUSION INTO SL



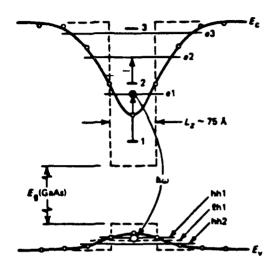


Lasers:

Use layer mixing to:

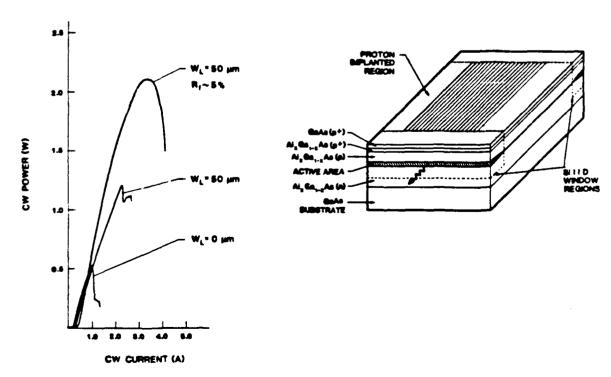
1.) tune emission wavelength

ref.: M. Camras, et al, Appl. Phys. Lett., 54, 5637 (1983).



2.) reduce facet damage by increasing E_g at output windows

ref.: R. Thornton, et al, Appl. Phys. Lett., 49, 1572 (1986).



THIS WORK:

IID involves electrically active species >>use applied electric field

>>more accurate diffusion coefficient measurements

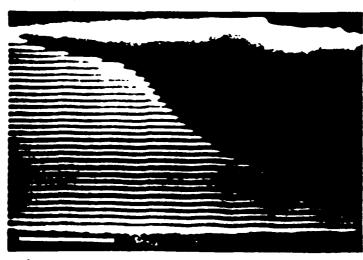
>>improved lateral resolution for component definition

Zn diffusion

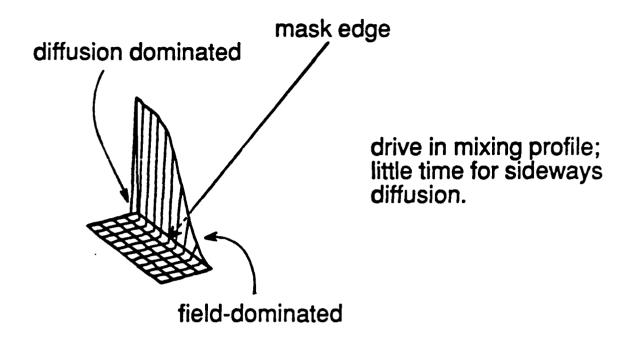


1µm

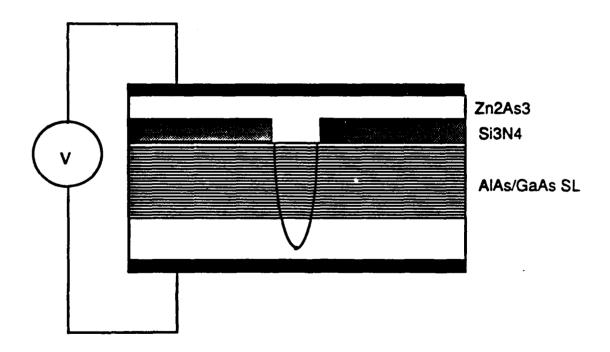
Si diffusion



1µm



Use evaporated source or gettering layer:



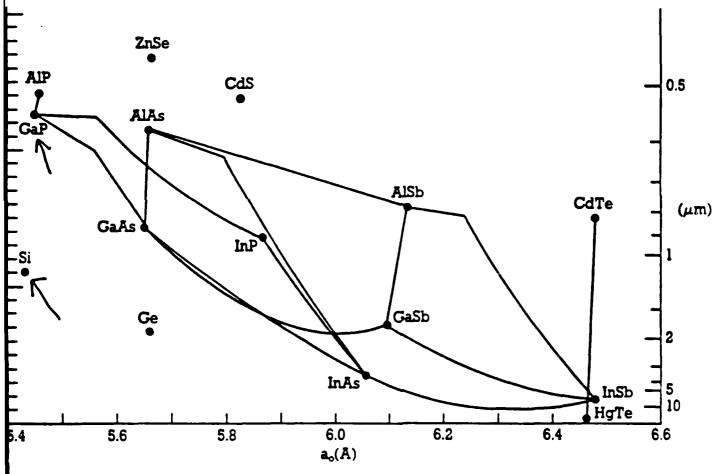
Use to study IID mechanism, fabricate components.

OPTICAL INTERACTIONS IN INDIRECT BANDGAP: III-V SEMICONDUCTORS AND SILICON **CENTER FOR OPTO-ELECTRONIC SYSTEMS RESEARCH**

OPTICAL INTERACTIONS IN INDIRECT BANDGAP III-V SEMICONDUCTORS AND SILICON

- Gallium Phosphide, GaP
 Optical Emission
- SiliconOptical EmissionWaveguides

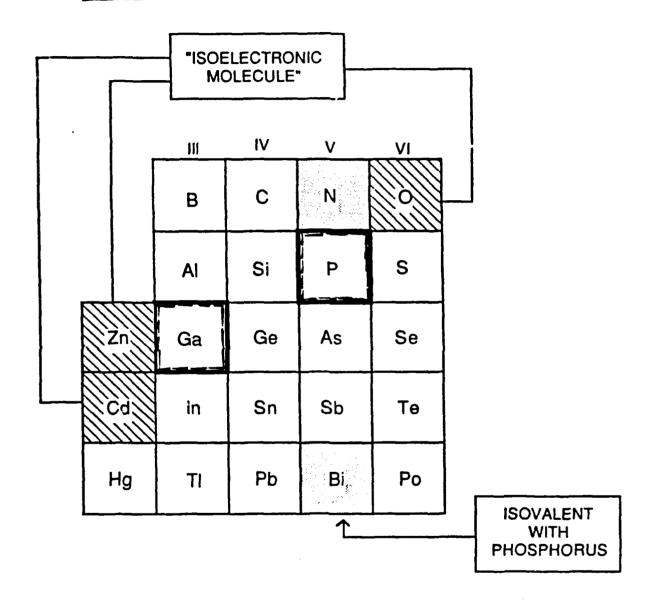
ENERGY GAP (in eV and μ m) VERSUS LATTICE CONSTANT AT 300K FOR COMPOUND SEMICONDUCTORS



GALLIUM PHOSPHIDE, GaP

INDIRECT GAP: ~ 2.27 eV AT T = 300K.

IMPURITY - RELATED LUMINESCENCE



ISOVALENT (ISOELECTRONIC) IMPURITY

GaP: N

or

GaP:Bi

ISOVALENT (ISOELECTRONIC) MOLECULE

GaP:Zn - O

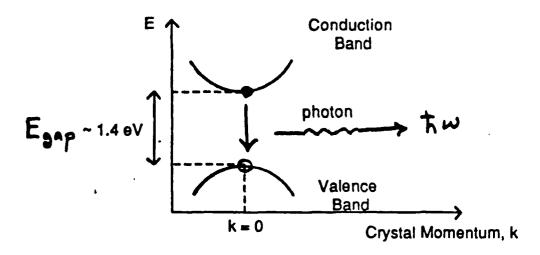
or

GaP:Cd - O

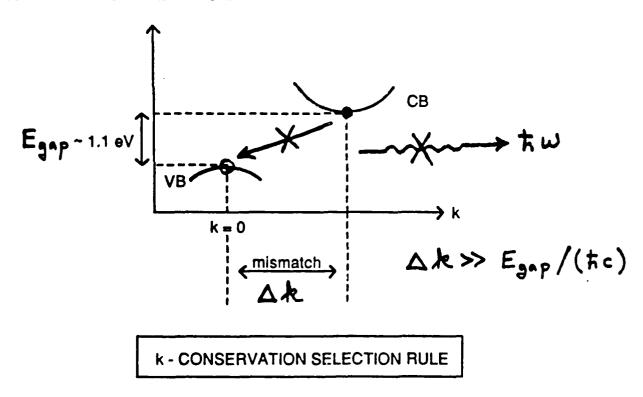
(Nearest-Neighbor Donor-Acceptor Pair)

ENERGY BAND STRUCTURE

GaAs - DIRECT ENERGY GAP

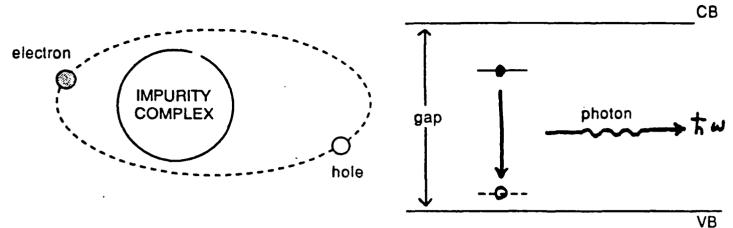


Silicon - INDIRECT ENERGY GAP



- UNASSISTED, BAND TO BAND, RADIATIVE RECOMBINATION OF ELECTRONS
 AND HOLES IS FORBIDDEN.
- PHONON ASSISTED RADIATIVE TRANSITIONS CAN AND DO OCCUR.

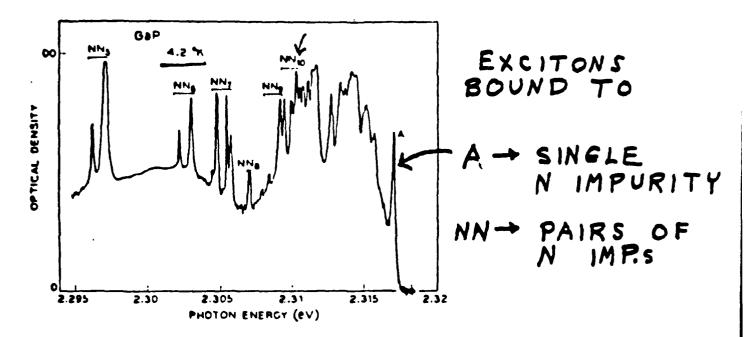
EXCITONS BOUND TO ISOELECTRONIC IMPURITIES

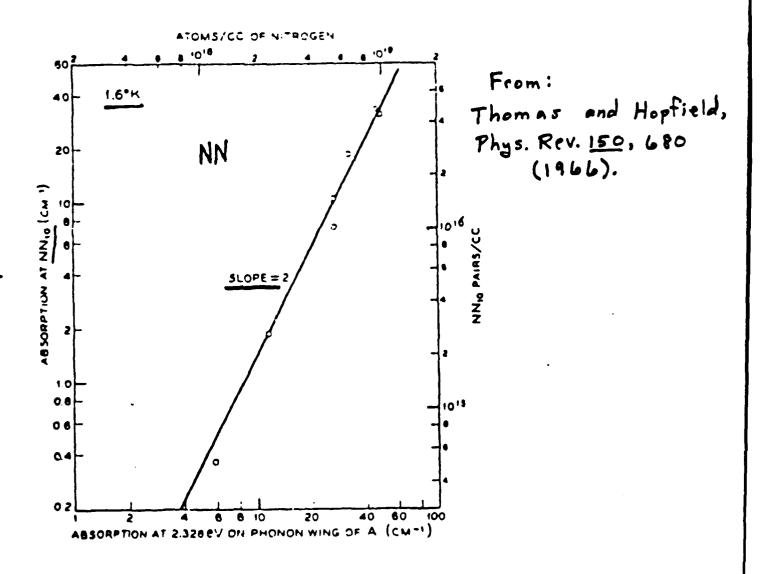


PROBABILITY OF NONRADIATIVE AUGER RECOMBINATION IS LOW.

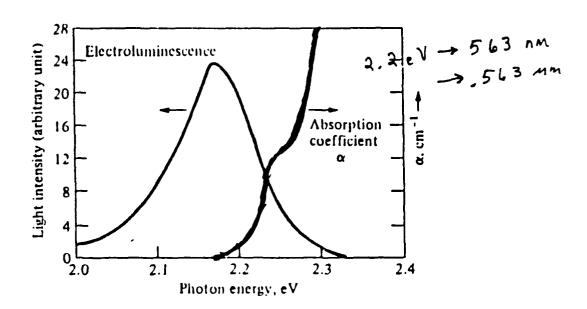
PROBABILITY OF RADIATIVE RECOMBINATION IS HIGH.

GaP:N









LASER ACTION

U.S. Patent 3,761,837 (1973)

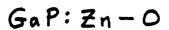
Leheny, Logan, Nahory, and Shaklee

Lasers in Indirect - Bandgap Semiconductive

Crystals Doped with I soelectronic Traps"

Gain in GaP: N => 200 cm at T=300°K

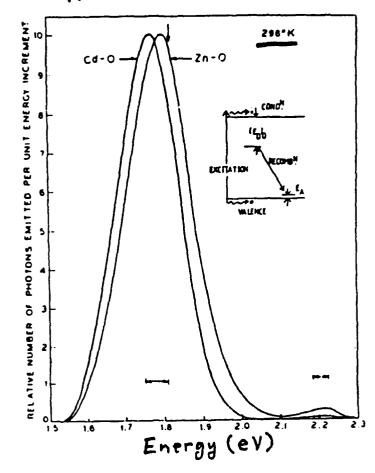
Gain in GaP: Bi -> observed



M. Gershenzon et al,

483 (1966).

19, < next < 10%

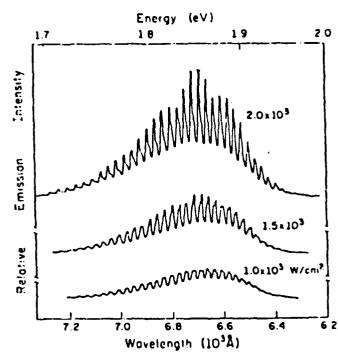


Stimulated Emission and Laser Operation (cw, 77°K) Associated with Deep Isoelectronic Traps in Indirect Semiconductors

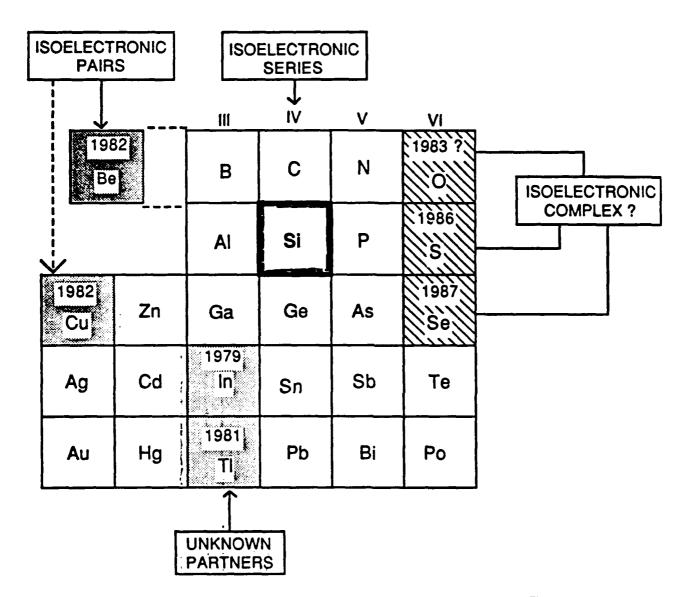
N. Helonyak + 7 authors, Phys. Rev. Lett. 28, 230 (1972).

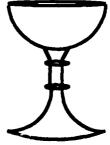
The role of this "trap-assisted absorption" has been neglected in arriving at the pessimistic conclusions that have appeared in the literature concerning stimulated emission in indirect semiconductors."

controversial



WHAT ABOUT SILICON?





W. P. DUMKE IBM, YORKTOWN HEIGHTS

"INTERBAND TRANSITIONS AND MASER ACTION" PHYS. REV. <u>127</u>, 1559 (1962).

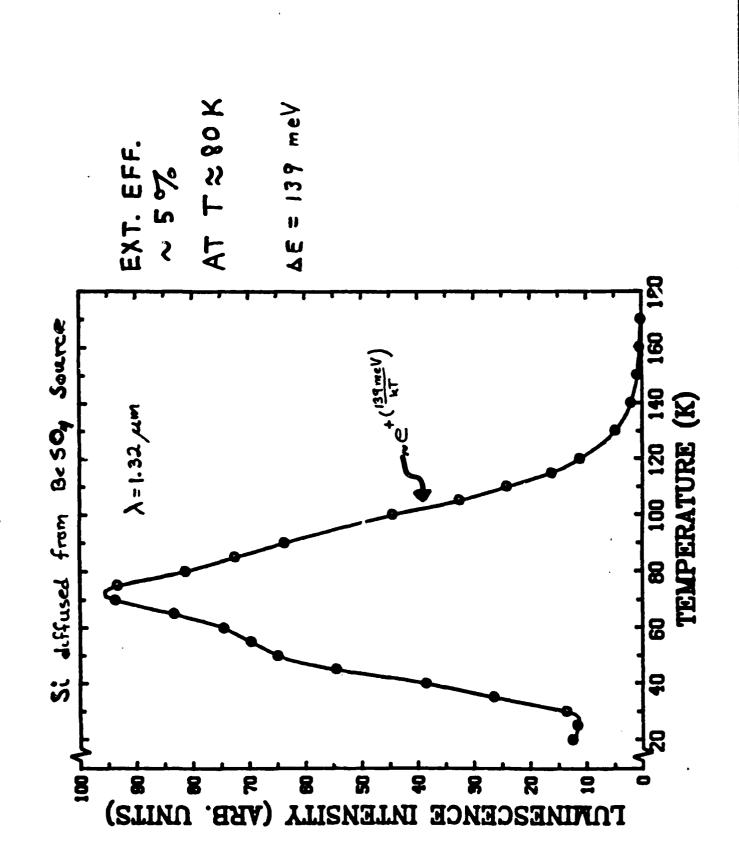
FIRST LINE OF THE PAPER

Since the initial operation of the ruby maser, there has been considerable speculation concerning the possibility of observing maser action in semiconductors such as Ge and Si.

ABSTRACT OF THE PAPER

The possibility of using interband transitions to achieve maser action is considered. The criterion for maser action is presented in a way which allows the most direct use of optical absorption data. The absorption constant for interband transitions, which is negative corresponding to induced emission when a population inversion exists, is related to the normal absorption constant for direct, indirect, and indirect exciton transitions. Using available absorption data, it is shown that in Ge (si) maser action, using either the indirect or indirect exciton transitions, would be prevented by absorption due to free carriers. In GaAs, or other materials with a direct gap, however, it is entirely possible that maser action could be achieved.

T~ 77 K for Imax Mext ~ 5% {edge 9 X 60 K 15 K LUMINESCENCE INTENSITY (ARB. UNITS)



III-V OPTOELECTRONICS FOR OPTICAL COMMUNICATIONS CENTER FOR OPTO-ELECTRONIC SYSTEMS RESEARCH

III-V OPTOELECTRONICS FOR OPTICAL COMMUNICATIONS

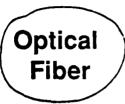
- 1. Overview: Communications Systems
- 2. Overview: Modulation/Demodulation Schemes
- 3. Source Stability Requirements for Advanced Optical Communications
- 4. Methods of Source Stabilization

Historical Perspective:

Free Space Optical Communications	Ancient Greeks
Morse Telegraph	1840's
Bell Telephone	1870's
Marconi's Wireless Telegraph Radio	1900
Coherent Carrier Modulation/Demodulation	1940's
Phased Locked Receivers	1950's
First Optical Mixing Observed	1955
Semiconductor Laser Invented	1963
Low Loss Optical Fiber	1970
Free-Space Optical Heterodyne Systems	1970's
High speed, low loss single-mode fiber links	1980's
Coherent Optical Fiber Communications proposed	1980's

Communications Systems:

Free Space



Telecommunications Data Transfer

Trunk Local Area Network Subscriber

There is current interest in:

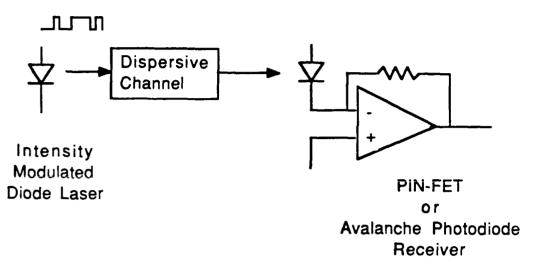
Long repeaterless links.

Extremely high capacity links.

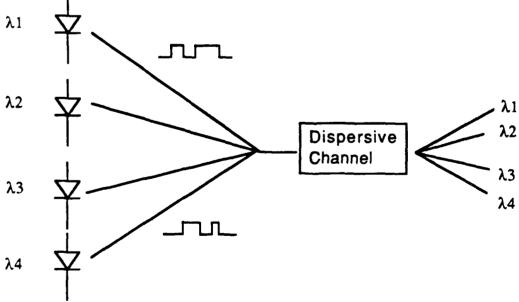
Wide area distribution.

Direct Detection Systems

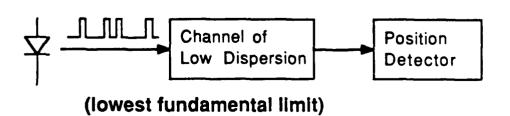
Traditional:



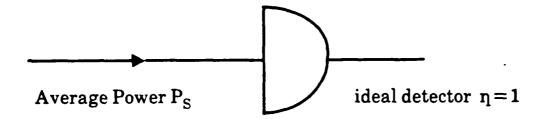
Wavelength-Division Multiplexed (WDM) Systems:



Pulse-Position Modulation (PPM) Systems:



• Direct Detection Systems



Average # of photons per time slot:

$$N_{S} = \frac{P_{S}T_{B}}{\hbar\omega}$$

Photo-electron statistics:

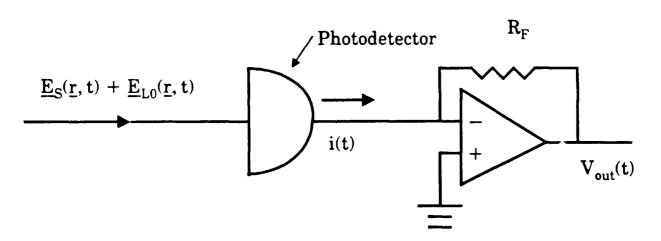
$$p(n) = \frac{N_S^n}{n!} e^{-N_S}$$
 poisson process

Ideal photon counting: (no dark count) prob. of error = $P_E = prob(n = 0)$

$$= e^{-N_S}$$
 $N_S = 20.7 \text{ for } P_E = 10^{-9}$

The Ideal System: Receiver Sensitivity

- Heterodyne/Homodyne Systems
 - No phase noise, perfect phase matching
 - $\begin{array}{l}
 \left\{ \begin{array}{l}
 \text{Coherent (Phase-estimation)} \\
 \text{Incoherent (Envelope)}
 \end{array} \right\}_{\text{Demod}}
 \end{array}$



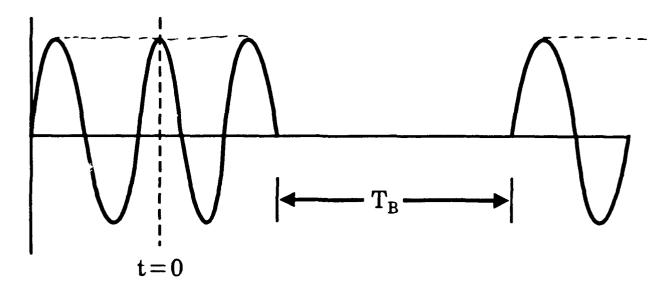
ASK

representation:
$$\begin{cases} a(t) = 1 \text{ "mark"} \\ a(t) = 0 \text{ "space"} \end{cases}$$

representation:
$$\begin{cases} a(t) = 1 \\ a(t) = .67 \\ a(t) = .33 \\ a(t) = 0 \end{cases}$$

Analog limit (minimum bandwidth)

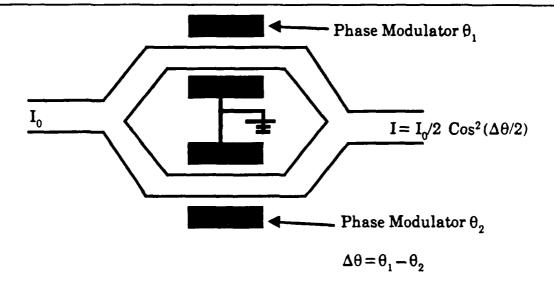
 We are not interested in bandwidth compression, so use <u>binary</u>.



ASK IMPLEMENTATION

- Same modulator technology as direct detection systems.
- External modulators only, since direct modulation of semiconductor lasers results in frequency modulation.
 (GHz/mA)
- Easy detection (in analogy to RF systems)

MACH-ZEHNDER INTERFEROMETRIC MODULATOR

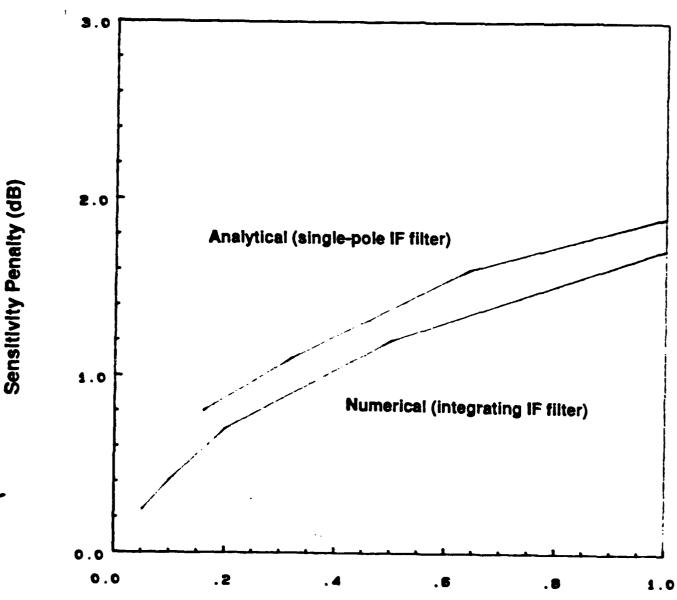


- Identical waveguides, equal path lengths yield constructive interference.
- Relative phase shift $\Delta\theta$ causes destructive interference for $\Delta\theta = \pi$
- Practical design considerations require tuning for "on" and "off" states.
- Top speed >17 GHz

[Ref. Gee and Thurmond OFC'84

R. C. Alferness, IEEE JQE <u>17</u>, 946 (1981)]

Receiver Sensitivity Penalty ASK Envelope Detection with Optimized Post-detection Filtering



Linewidth/Data Rate

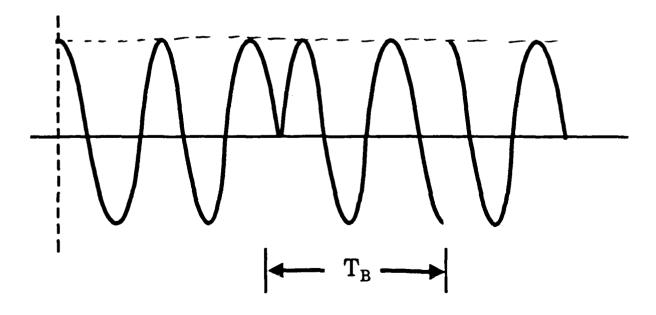
PSK

representation:
$$\begin{cases} a(t) = 1 \text{ "mark"} \\ a(t) = -1 \text{ "space"} \end{cases}$$

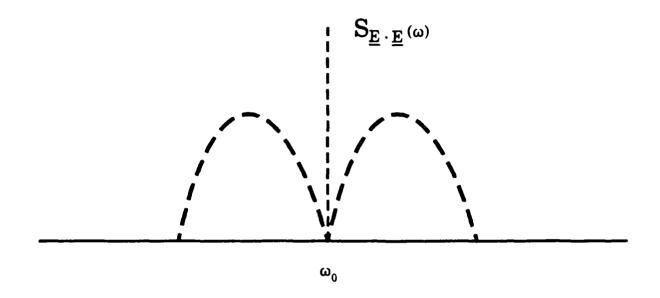
representation:
$$\begin{cases} a(t) = 1 \\ a(t) = i \\ a(t) = -1 \\ a(t) = -i \end{cases}$$
4 Levels

Analog limit (minimum bandwidth)

• Once again, use binary.



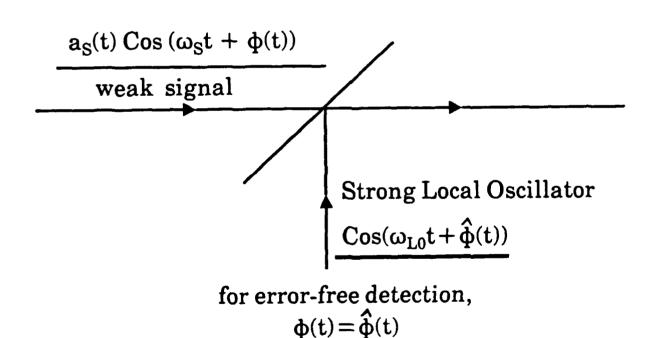
 PSK is a <u>suppressed carrier</u> modulation technique

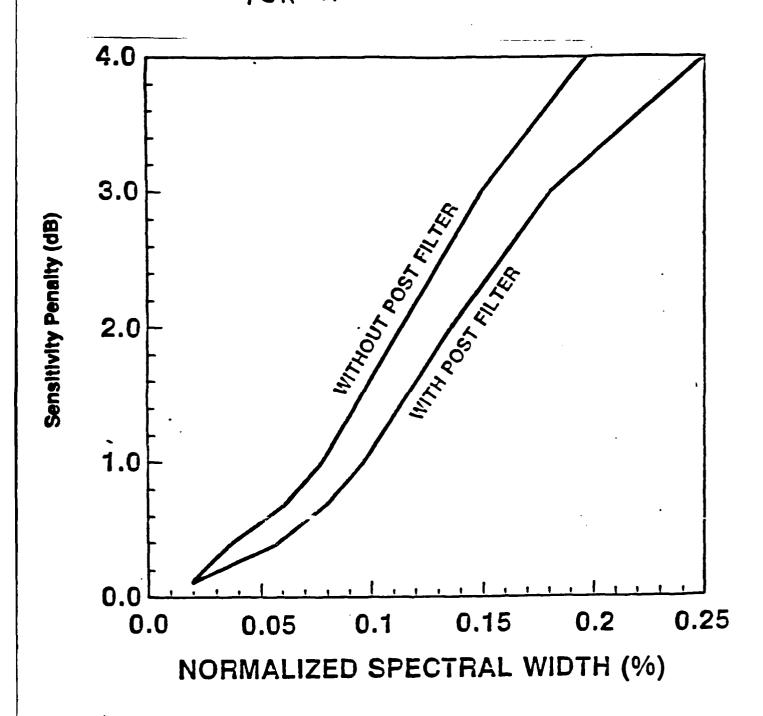


- No energy at $\omega = \omega_0$
- Requires nonlinear phase recovery scheme.

PSK Implementation:

- Simplest possible modulator configuration.
 - Electro-optic (Pockels) effect
 - Free carrier effect (semiconductors)
- External modulators only
- Detection is <u>difficult</u>





FSK

Binary Representation:

$$\omega_c = \text{channel spacing}$$

$$\begin{cases} a(t) = e^{i\omega_c t/2} \text{ "mark"} \\ a(t) = e^{-i\omega_c t/2} \text{ "space"} \end{cases}$$

M-ary

representation

$$M=2m$$

$$a(t) = e^{i(m+\frac{1}{2})\omega_c t}$$

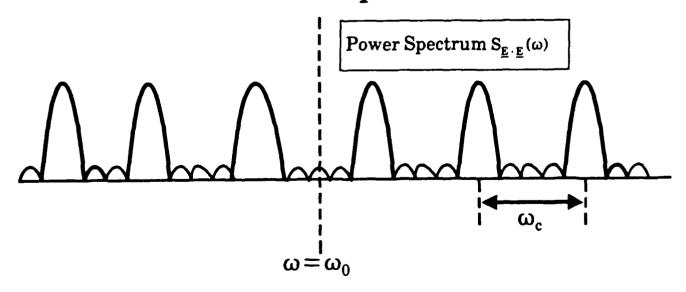
$$\vdots$$

$$a(t) = e^{i\frac{1}{2}\omega_c t}$$

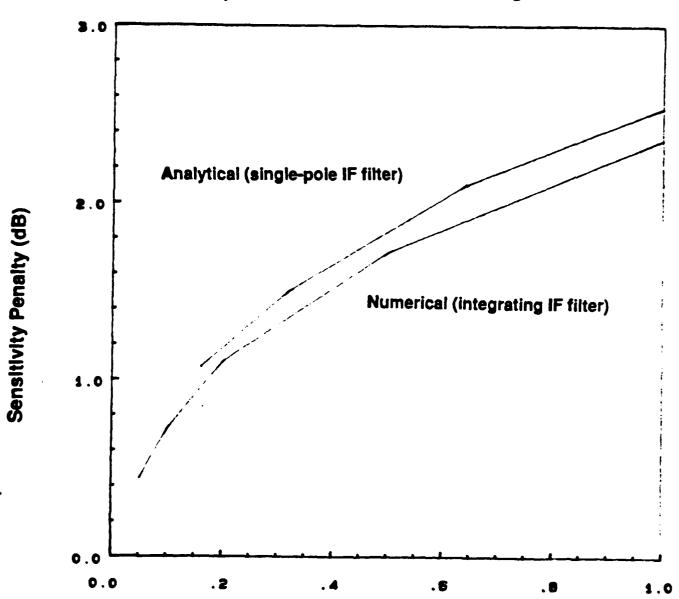
$$\vdots$$

$$a(t) = e^{-i(m+\frac{1}{2})\omega_c t}$$

Bandwidth Expansion technique



Receiver Sensitivity Penalty FSK Envelope Detection with Optimized Post-detection Filtering



Linewidth/Data Rate

III-V Optoelectronic Devices: Limitations to System Performance

Semiconductor Lasers:

Mode Partitioning (Direct Detection)

Phase Fluctuations/Line Broadening (Coherent Detection)

Noise Mechanisms

Thermal Instabilities

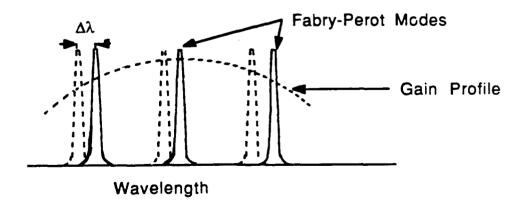
→

Phase Shifts

in

Optical Signal

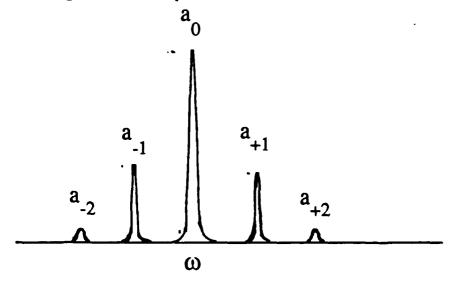
How does this happen?



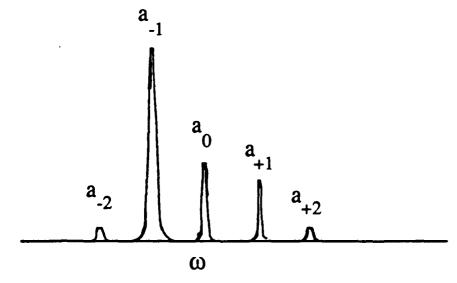
Large changes ----- Mode "partitioning"
Small changes ----- Line Broadening

Mode Partitioning

1) Time Averaged Laser Spectrum



2) "Instantaneous" Measurement

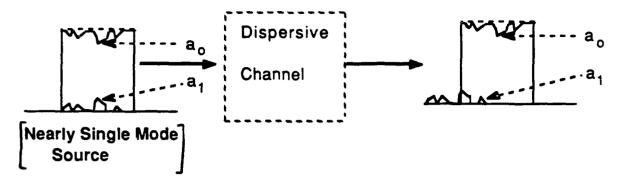


Assuming the population adiabatically follows the quantum fluctuations:

$$\sum_{j=-\infty}^{+\infty} a_j = Constant$$

Constant flux is dynamically "partitioned" among the modes.

What happens in a dispersive channel?

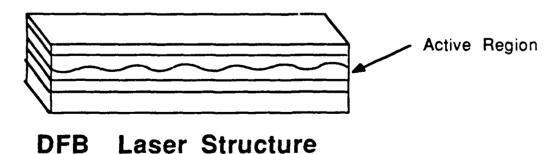


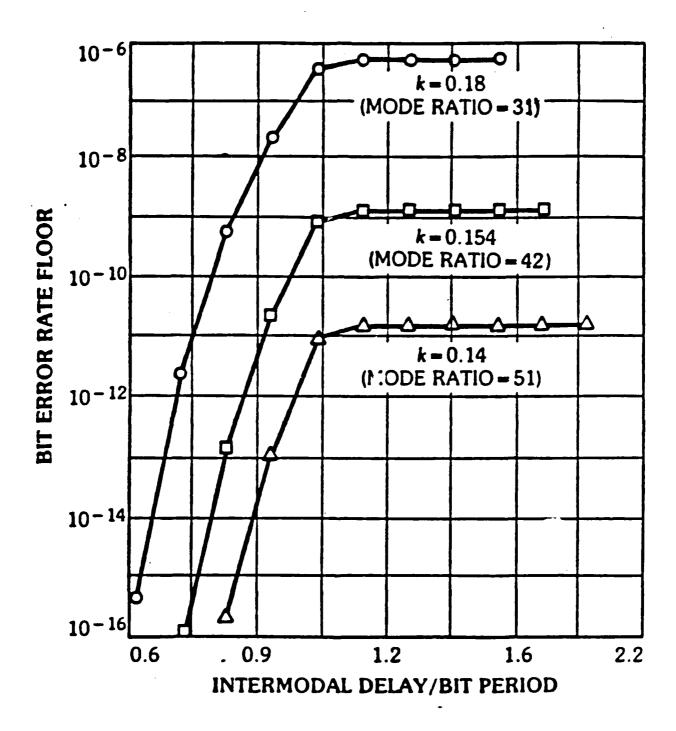
Solutions:

- Use the minimum dispersion point in fiber.
- Stabilize the diode laser:

"Single-mode" lasers require a side mode suppression ratio of about 100:1.

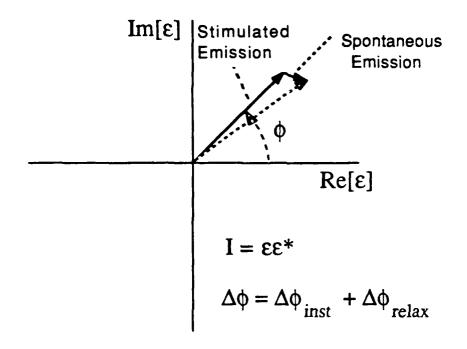
Distributed Feedback (DFB) Lasers provide mode stabilization.





LINE BROADENING

Take a closer look at what is driving the phase fluctuations:

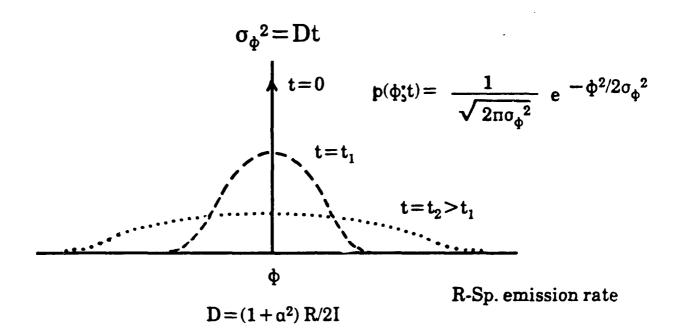


$$\Delta I \rightarrow Im[\Delta n] \rightarrow Re[\Delta n] \rightarrow \Delta \varphi$$

Figure of (de)merit for Gain medium:

$$\alpha = \frac{\text{Re}[\Delta n]}{\text{Im}[\Delta n]} \cong 5 \text{ for GaInAs}$$

φ exhibits a "random walk"



a increases σ_{ϕ}^2 by ~ 25 to 50.

$$\Delta v = D/2\pi$$

Solutions

DFB Lasers (MHz)

External Cavities (10-100 KHz)

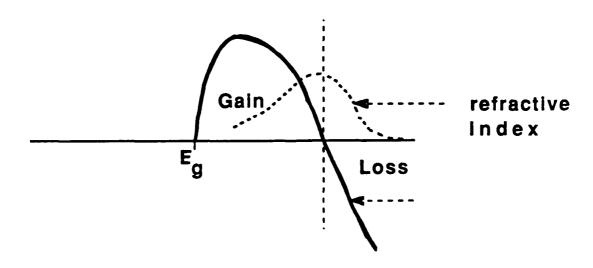
How do we narrow the laser linewidth?

In an ideal system, we can:

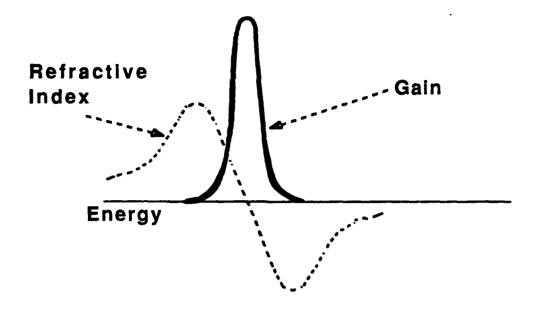
- -Increase the pump power (% above threshold).
- -Decrease the spontaneous emission rate. (External/Coupled Cavities)
- -Introduce active stabilization.
- -Decrease α

How can α be reduced?

Bulk III-V Gain Medium



Discrete Transitions (Multiple Quantum Well)



Reducing the strong amplitude-phase coupling can improve linewidths by 25 - 50.

Options for discrete transitions:

- Multiple Quantum Well (MQW) diode lasers.
- Rare-earth resonant diode lasers.

Modulation Technique	Sensitivity (Photons/bit)	Linewidth Requirements	Laser of choice
Direct Detection	400-4000	100:1 side mode	Good FP or DFB
ASK Het.	80	0.1 x Data Rate	DFB
FSK Het.	40	0.1 x Data Rate	DFB
PSK Het.	18	10 ⁻³ x Data Rate	?
PSK Hom.	9	10 ⁻⁴ x Data Rate	?